

CERTIFICATE

Management system as per

BS EN ISO 3834-2:2005

Quality Requirements for the Fusion Welding of Metallic Materials – Comprehensive Quality Requirements.

In accordance with TÜV UK Ltd procedures, it is hereby certified that

ECF Special Alloys

Lawn Road, Carlton, Lindriek, Worksop, Nottinghamshire, S81 9LB, United Kingdom

applies a quality and welding management system in line with the above standard for the following scope:

and as listed on the annex to this certificate

Product Type:	The design, manufacture and fabrication of process plant equipment for the Oil, Gas, Petro-chemical & Pharmaceutical Industries to nationally recognised standards, internationally recognised standards and client specifications.
Product Standards:	ASME B31.3:2016, ASME VIII:2019 (Div.I & U Stamp), PD 5500:2018, EN 13445 Parts 1-5:2014, EN 13480 Parts 1-5:2017, PED 2014/68/EU and client specifications as applicable.
Welding and Inspection Standards:	ISO 15614-1:2004+A2:2012, ISO 15614-1:2017, ISO 15614-8:2016, ISO 5817:2014, EN 287-1:2011, ISO 9606-1:2017, ISO 9606-4:1999, ISO 9606-5:2000, ASME B31.3:2016, ASME V:2015, PD 5500:2018, EN 13445 Parts 4&5:2014, EN 13480 Parts 4&5:2017, ISO 15156-3:2015, TEMA:9th Ed., ASME IX:2019, NORSOK M-601:2016 and application standards as applicable.
Parent Materials:	Material groups: 1, 8, 10, 11, 21, 22, 24, 34, 35, 42, 43, 44, 51 & 61 as per ISO 15608:2017.
Welding and Allied Processes:	141: TIG – manual, Tungsten Inert Gas welding with solid filler material (wire/rod) 131: MIG – semi-automatic, Metal Inert Gas welding with solid wire electrode, 135: MAG – semi-automatic, Metal Active Gas welding with solid wire electrode as per ISO 4063:2010.
Responsible Welding Co-ordinators:	Mr. J. Garner: Welding Engineer Mr. J. Pocklington: Responsible Welding Co-ordinator

Certificate No: GB01223
Annex No: n/a
Audit Report No: 2020/26179

Valid until: 01/09/2023
Initial Certification: 01/09/2014
Effective Date: 02/02/2021



065



Signed for and on behalf of TÜV UK Ltd, the Certification Body

This certificate, which remains the property of TÜV UK Ltd, was issued in accordance with the TÜV UK Ltd auditing and certification procedures as amended from time to time, and its validity is subject to regular surveillance audits.